

TECHNICAL DATA SHEET

71601D

71601D is a LLDPE grade produced by the Spherilene Technology

71601D is suitably additivated for excellent processability in Drip Lateral Pipes

The grade is characterized by controlled morphology, excellent processability and mechanical properties

BIS Designation Code: IS 7328-2B-NB-BDA

Property	Test Method	Unit	Nominal Value
Melt Flow Index (2.16 kg, 190°C)	ASTM D1238, IS 13360 (Part 4/Sec 1)	g/10 min	1.0
Melt Flow Index (5 kg, 190°C)			2.8
Melt Flow Index (21.6 kg, 190°C)	ASTM D1238	g/10 min	23
Density (23°C)	ASTM D1505, IS 13360 (Part 3/Sec 11)	g/cm ³	0.920
Physical Property			
Tensile Strength at Break	ASTM D638 (50 mm/min)	MPa	30
Elongation at Break		%	1000
Notched Izod Impact Strength (23°C)	ASTM D256A	J/m	500
ESCR (F ₅₀ , 10% Igepal soln. v/v)	ASTM D1693B	Hr	1000
DSC Melting Temperature	ASTM D3418	°C	127
Suggested Processing Conditions			
Barrel Temperature	200 – 240 °C		
Die Temperature	240 – 250 °C		

* Halene L is the registered trademark of Linear Low Density Polyethylene of Haldia Petrochemicals Limited

Mechanical Properties are on compression Molded test specimens.

This grade meets the requirements of:

IS 7328:2020 Specification for Polyethylene Material for Moulding and Extrusion



Halene – L*

IS 16738:2018 Positive List of Constituents for Polypropylene, Polyethylene and their Copolymers for its Safe Use in Contact with Foodstuffs and Pharmaceuticals

IS 10146 for use in contact with foodstuffs, pharmaceuticals and drinking water

This product is not recommended for manufacturing of Single Use Plastic (SUP) items listed under Plastics Waste Management (PWM) Rule 2016 and its latest amendment

The information and data presented herein are typical values of representative samples and should not be construed as specification or tested values of supplied product. Prior to use, buyer shall ensure independently through tests and trials, that HPL products can be handled and used by them legally, safely, and suitably for their intended operation and end-use application. No warranty or guarantee expressed or implied is made regarding performance or otherwise. In no event shall HPL be liable for any damage, loss or injury directly or indirectly suffered as a result of use of product or information provided herein. The information & data contained herein are reliable to the best of our knowledge on the date of release of the document and is subject to change without prior intimation based on research & development work undertaken by HPL

Compliance Certificates & MSDS are available on request.
Visit us at www.haldiapetrochemicals.com